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**Edition 2023** 



# ABOUT THE COMPANY

TERMOAPARATURA WROCŁAW company was established in 1991 and from the very beginning of its activity has been dealing with production of industrial temperature sensors. The state-of-art technology, sound organizational structure and quality assurance aspects are the key issues of the company making the sensors manufactured and delivered to the market compatible with the up-to-date trends and standards of contemporary technology.

30
Years of Experience

500+
Regular Customers

25 Employees



# TABLE OF CONTENT

**TERMOAPARATURA WROCŁAW** is a leading manufacturer of temperature sensors and a distributor of premium signal conditioners. In our 25-years' history, we have become a company renowned not only on the Polish, but also on the international market. We have earned trust of clients from different industry sectors. We are appreciated for constant, high quality of our products, innovative solutions and cutting-edge manufacturing technology.

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## Laboratory

Top quality laboratory equipment allows precise verification of sensors and temperature transmitters. We use laboratory ovens to examine sensors in temperatures ranging from -20°C to +1200°C. The results of these checks are documented in the form of protocols (in compliance with the PN-EN 10204 standard) and delivered to the clients free of charge with every manufactured sensor.





"We Produce Strategic
Devices for Evolving



# **Quality CERTIFICATES**

We care for our current and future customers, therefore we have decided to implement and certify ISO 9001 Quality Management System.

Constant development of our products by highly qualified engineers contributed to certification of temperature sensors according to the ATEX Directive, IECEx Scheme and EACEx Rules.



#### **CERTIFICATES AND APPROVALS**

- QMS Certificate ISO 9001
- QMS Certificate ISO/IEC 80079-34
- Certificate of Health Quality
- ATEX/IECEx/EACEx intrinsically safe Ex ia construction
- ATEX/IECEx/EACEx flameproof Ex db construction
- ATEX/IECEx increased safety Ex eb construction

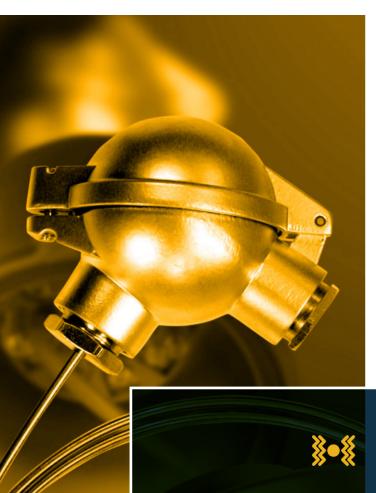


Michal Wachocki
General Manager

#### **CERTIFICATE**

QUALITY MANAGEMENT SYSTEM ACCORDING TO ISO 9001:2015





# Product DEVELOPMENT

With the latest 3D technology, we optimize the design process by digitally developing products, from initial sketches to simulation of finished product operation. The application enables virtual prototyping, being much cheaper and quicker than the traditional one. It allows for physical construction of prototypes and introduction of modifications at every stage of the product development. All deficiencies and errors can be eliminated from the model, avoiding production of incorrect components and thus reducing the amount of waste and the manufacturing costs. We draw detailed technical documentation and, on the client's demand, we are able to provide the design and models in many popular formats, including STEP.

#### **RESISTANCE TO VIBRATIONS**

Our resistance thermometers are characterized by their outstanding vibration resistance and selected models have been tested in the laboratory of Instytut Automatyki Systemow Energetycznych (Institute for Power Systems Automation).

#### **RESISTANCE TO COMPRESSION**

Our sensors were tested for resistance to compression in high temperatures in the laboratory of Politechnika Wrocławska (Wrocław University of Technology).

#### **INSULATION DIELECTRIC STRENGTH TESTS**

Our testing devices operate in the range between 500 and 5,000V AC at 50Hz.

#### **PMI TESTS**

We use XRF spectoscope to check every incoming raw material in order to verify its chemical composition. At the client's demand, we also use it to test finished products.

"We Produce Strategic

Devices for Evolving Industries"



# WE WORK Professional

We design and manufacture temperature sensors that perform reliably in the most difficult environment conditions, which is possible due to our highly-qualified technical staff and close cooperation with scientific and research entities.



### **COMMENT**



#### **3D DESIGN**

A production process of the special temperature sensors for a given customer's application is followed by a design stage that takes place by means of the CAD system, which facilitates elaboration of complex designs that have to be approved by the customer. We use advanced Autodesk® Inventor® software that enables creation of 3D models.





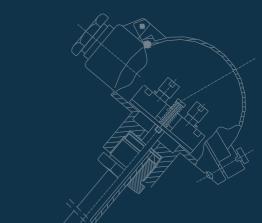
#### **GRAPHIC DESIGN**

In addition to our 3D designs, it uses 2D vector drawings. We get help from every aspect of design activities to offer the best to our customers.



#### **SOLUTION PARTNER**

Our products are subject to tests and simulations required for the product qualification (FAI). Test results confirm their highest quality and attention to detail in every aspect.

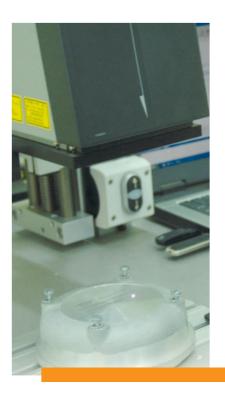




## Laser MARKING

Termoaparatura owns a top class laser marking devices that allows permanent marking of the key elements of the produced temperature sensors.

Distinctive features of the laser marking technology are: effective marking or engraving of almost each material plus legibility and durability even for the most demanding applications.



66

# Laser WELDING

Termoaparatura has implemented the laser welding process of the latest generation. This allowed very precise execution of details, compared to traditional methods using welding machines and burners. All welds performed by means of this technology are free from defects, and the material structure beyond the welding area is almost intact.

This technology meets the requirements of the most demanding customers giving the opportunity to weld almost all materials used for temperature measurement.





## **Production**

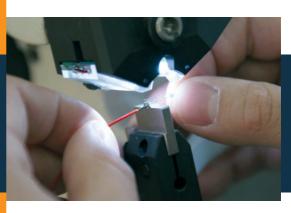
Innovative production process results from the use of cutting-edge technology achievements. Automatic production processes allow for handling our technical operations in a quick and effective manner. Organization of production has been prepared in cooperation with the best specialists from the sector. The standards used by TERMOAPARATURA put the company in the group of domestic and foreign leaders in the branch. Delivery of the highest quality products and thus the most modern and the most effective measuring devices that can be introduced to the market based on the full use of the newest technology is the main goal of TERMOAPARATURA WROCŁAW.







The activity is based on modern technology, efficient organization and attention to quality.







## HEAD SENSORS

Standard sensors with connection heads are of the modular structure, which means that they are composed of elements that can be matched depending on particular needs.

The type of measuring insert plays the main role in the head sensors. This can be either a resistance insert (Pt100, Pt500 or Pt1000) or thermocouple insert (Type J, K, N etc.). Single, double or triple versions of the head-type sensors are available.

The measuring range for the resistance sensors offered is from -200°C to +850°C. Response time to changes of temperature for resistance sensors is short, whereas thermocouple sensors are applied for the measuring range from -200°C to +1800°C.

Selected types of the head sensors have been elaborated and certified as ATEX certified intrinsically safe Exi and explosionproof Exd sensors.

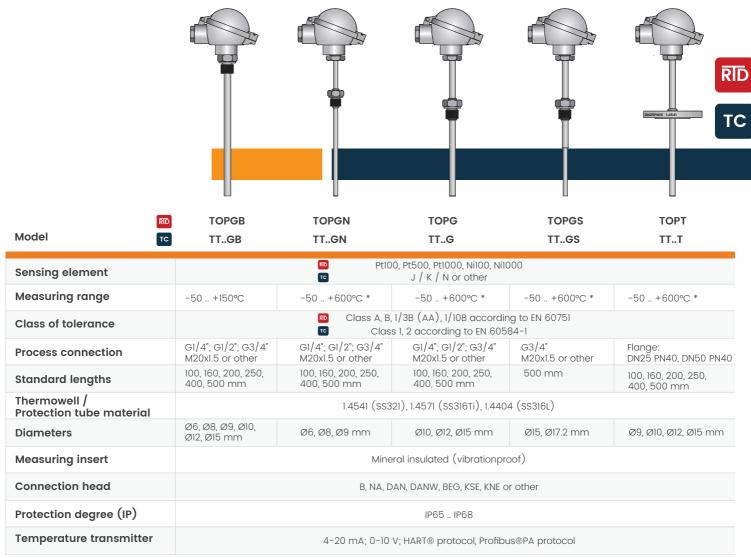


TC



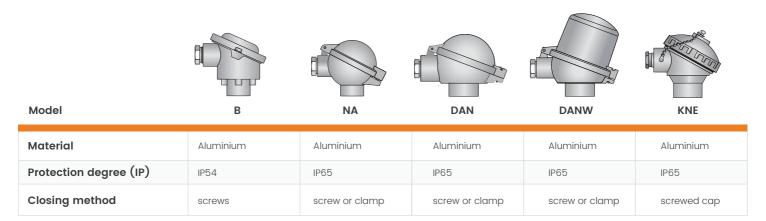


### SENSORS WITH CONNECTION HEAD



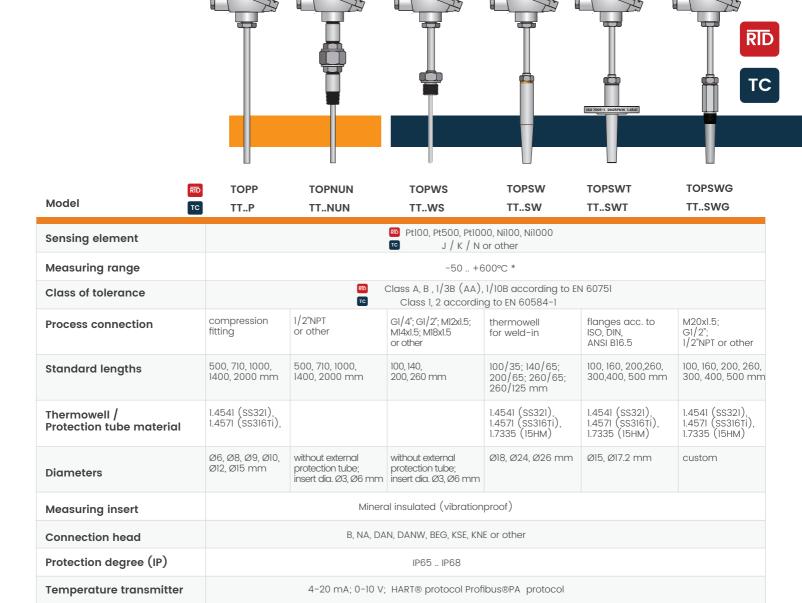
<sup>\*</sup> Measuring range may vary on used sensing element (thin-film or wire-wound sensor)

### **Connection Heads**





### SENSORS WITH CONNECTION HEAD



<sup>\*</sup> Measuring range may vary on used sensing element (thin-film or wire-wound sensor)

### **Connection Heads**





MA





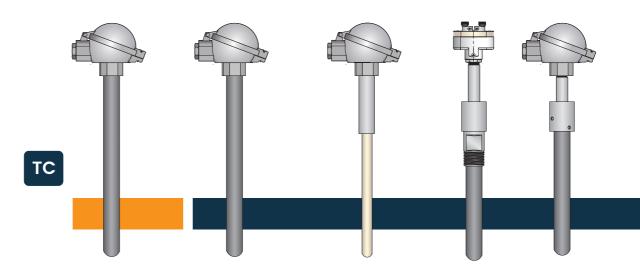


Model	

Material	Aluminium	Aluminium	Polipropylen PP	Bakalite	Stainless Steel
Protection degree (IP)	IP65	IP65	IP65	IP65	IP65
Closing method	screwed cap	screws	screwed cap	screwed cap	screwed cap

## SENSORS WITH CONNECTION HEAD





Model	TTU	TTCU	TT438 TT444	TT446 TT449
Sensing element TC	J / K / N or other	J / K / N or other	K / N / S / R / B	K / N / S / R / B
Measuring range	-40°C +1200°C	0 +1200°C	0 +1800°C	0 +1200°C
Class of tolerance TC	Class 1, 2 according to EN 60584-1	Class 1, 2 according to EN 60584-1	Class 1, 2 according to EN 60584-1	Class 1, 2 according to EN 60584-1
Process connection	compression fitting	compression fitting	compression fitting	G1/2"; 1/2" NPT or compression fitting
Standard lengths	500, 710, 1000, 1400, 2000 mm	500, 710, 1000, 1400, 2000 mm	500, 710, 1000, 1400, 2000 mm	495, 650, 950, 1250, 1430 mm
Thermowell / Protection tube material	1.4841 (SS314) 1.4762 (SS446) Kanthal® AF	1.4841 (SS314) 1.4762 (SS446) Kanthal® AF	C610 (AI O 60%) C799 (AI O 99.7%)	Syalon 101
Diameters	Ø15, Ø22 mm	Ø15, Ø22 mm	Ø6, Ø8, Ø10, Ø12, Ø15, Ø24 mm	Ø16, Ø25.4, Ø32 mm
Measuring insert	Ceramic insulated insert	Ceramic insulated insert	Ceramic insulated insert	Ceramic insulated insert or Mineral insulated
Connection head	DAN, DANW, DANWdie-LED	DAN, DANW, DANWdie	DAN, DANW	TL, DAN, DANW
Protection degree (IP)	IP53	IP53	IP53	IP00 IP68
Temperature transmitter	4-20 mA; HART® protocol, Profibus®PA protocol			

## Compression Fittings and Mounting Brackets







UZ11



UZ21



UG1

UG4

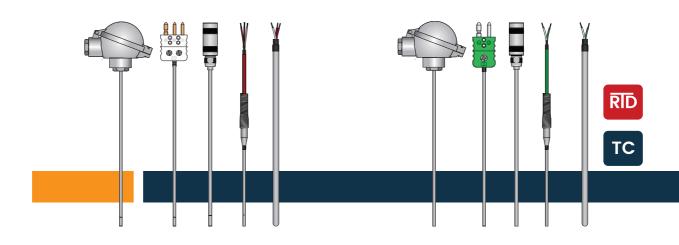
Model	UG1, UG4
Material	1.4301 (SS304), 1.4541 (SS321)
Process thread	G1/8"; G1/4"; G1/2"; G3/4" M8xl; M10x1.5; M12xl; M20x1.5; 1/8"NPT; 1/4"NPT; 1/2"NPT; 3/4"NPT

Model	UZ11, UZ21
Material	1.0401 (painted)
Suitable for pipe diameter	Ø15, Ø22, Ø32 mm





## MINERAL INSULATED SENSORS



Model	TRP RD	TTP TC
Model	<del></del> -	<del></del>

Sensing element	Pt100, Pt500, Pt1000, Ni100, Ni1000	J/K/N/T/E/R/S		
Measuring range	-50 +600°C*	-200 +1350°C		
Class of tolerance	Class A, B, 1/3B (AA), 1/10B	Class 1, 2		
Standard	EN 60751	EN 60584-1		
Process connection	compress	sion fitting		
Lengths	upon request			
Sheath material	1.4541 (\$\$321) 1.4401/1.4404 (\$\$316/\$\$316L)	1.4541 (\$\$321), 1.4401/1.4404 (\$\$316/\$\$316L), 2.4816 (Inconel® 600), 1.4841 (\$\$314), 1.4762 (\$\$446), Pyrosil-D, Hastelloy® X		
Sheath diameter	Ø1.5, Ø2.0, Ø3.0, Ø4.5, Ø6.0 mm	Ø0.25, Ø0.5, Ø1.0, Ø1.5, Ø2.0, Ø3.0, Ø3.2, Ø4.5, Ø4.76, Ø6.0 mm		
Connection cable	JJ (PVC/PVC) TSL (teflon FEP/silicone) TPSL (teflon FEP/Cu braid/silicone) TT (teflon PFA/teflon PFA) TCuT (teflon PFA / Cu braid/ teflon PFA) GLGLP (fiberglass/fiberglass/steel braid)	JJ (PVC/PVC) TSL (teflon FEP/silicone) TT (teflon PFA/teflon PFA) TCuT (teflon FEP/Cu braid/teflon FEP) GLGLP(fiberglass/fiberglass/steel braid)		
Connection head	B, NA, DAN, DANW, BEG, KSE, KNE or other			
Protection degree (IP)	IP65 IP68			
Temperature transmitter	4-20 mA; HART® protocol, Profibus®PA protocol			

\* Measuring range may vary on used sensing element (thin-film or wire-wound sensor)

## Connectors















S-015







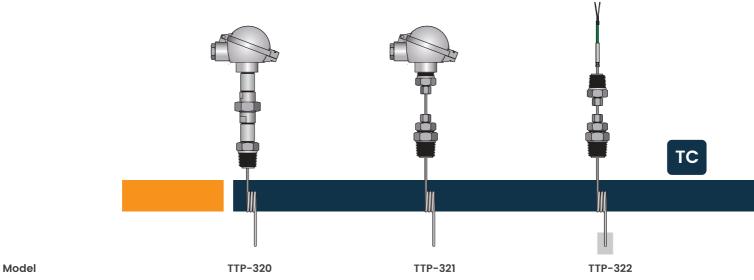
Model	S-023	S-025	S-027	Model	S-013	S-015	S-017
Material	thermo- plastic	thermo- plastic	Ceramic	Material	thermo- plastic	thermo- plastic	Ceramic
Working temp.	+220°C	+350°C	+650°C	Working temp.	+220°C	+350°C	+650°C

Size	0S, 1S, 2S, 3S
Working temp.	up to +200°C





## **TUBE-SKIN THERMOCOUPLES**



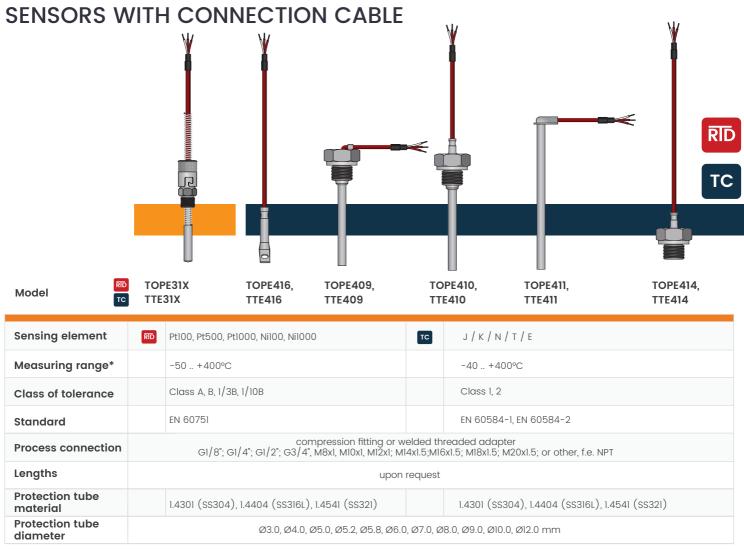
Sensing element	TC J/K/N			
Measuring range		-40 +1200°C		
Class of tolerance		Class 1, 2		
Standard		EN 60584-1		
Process connection	thermocouple with nipples, adapter and reduction thermocouple with compression fitting and reduction thermocouple with compression fitting and reduction fitting and reduction			
Lengths	upon request			
Sheath material	2.4816 (INCONEL® 600), 1.4401 (AISI316), 1.4841 (AISI314), 1.4762 (AISI446)			
Sheath diameter		Ø8 to Ø12.7 mm		
Connection cable	insulation TT, TCuT, TFT, GLGLP			
Connection head	DAN, DANW, DANWdie - DAN, DANW, DANWdie -			
Protection degree (IP)	IP65 IP68			
Temperature transmitter	4-20 mA; HART® prot	4-20 mA; HART® protocol, Profibus®PA protocol N/A		

## Different tip types









<sup>\*</sup> Measuring range may vary on selected cable insulation

#### RTD Cables

Material	Code	Construction	Мах.
	JJ	conductors: PVC jacket: PVC	up to +105°C
	TSL	conductors: teflon® FEP jacket: silicone	up to +180°C
	TPSL	conductors: teflon® FEP shield: Cu braid jacket: silicone	up to +180°C
	TT	conductors: teflon® PFA jacket: teflon® PFA	up to +260°C
	TCuT	conductors: teflon® PFA shield: Cu braid jacket: teflon® PFA	up to +260°C
	GLGLP	conductors: fiberglass jacket: fiberglass armour: steel braid	up to +400°C

#### TC Cables

Material	Code	Construction	Max.
	JJ	conductors: PVC jacket: PVC	up to +105°C
	TSL	conductors: teflon® FEP jacket: silicone	up to +180°C
	TCuT	conductors: teflon® FEP shield: Cu braid jacket: teflon® FEP	up to +205°C
	GLGLP	conductors: fiberglass jacket: fiberglass armour: steel braid	up to +400°C



These types of sensors are designed for use in motors and generators. They are placed in the slots of the windings to precisely monitor the temperature. This is to protect the insulation from overheating. Measuring devices are located at the hottest point of the winding.

**SENSORS** 

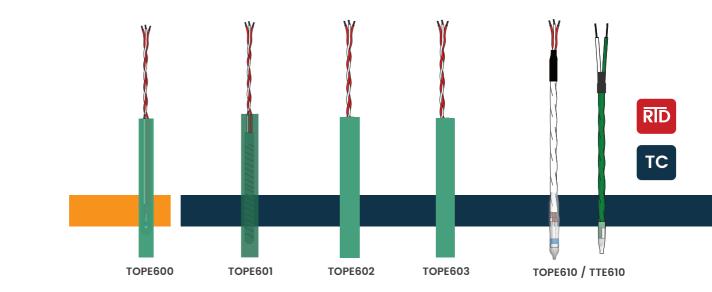
We offer sensors in a wide range of versions to choose from. The customer can choose the dimensions he is interested in (also non-standard) and choose the type of cables to suit his needs.

We deliver sensors in temperature class F (155°C) and H (180°C).



## STATOR SLOT TEMPERATURE SENSORS





Sensing element	Pt100, Pt500, Pt1000, Ni100, Ni1000	J/K/N/T/E	
Measuring range	-60 +155*C (Class F) -60 +180*C (Class H)	-60 +180*C (Class H)	
Class of tolerance	Class A, B	Class 1, 2	
Standard	EN 60751	EN 60584-1, EN 60584-2	
Housing material	Epoxy-glass (EP GC 203/308), semi-conductive laminate		
Dielectrical strength	2.5 kVAC, 50 Hz / 60 sec. 5.0 kVAC, 50 Hz / 60 sec.		

#### **RTD Cables**

Model

Material	Code	Construction	Мах.
	TW	conductors: teflon® PFA	up to +260°C
	SLCUSL	conductors: silicone shield: Cu braid jacket: silicone	up to +180°C
	SLSL	conductors: silicone jacket: silicone	up to +180°C
	TT	conductors: teflon® PFA jacket: teflon® PFA	up to +260°C
	TCuT	conductors: teflon® PFA shield: Cu braid jacket: teflon® PFA	up to +260°C







#### **CUSTOM TEMPERATURE SENSORS**

## Multipoint temperature sensors

Multipoint thermocouples are used in catalytic cracking, lime kilns, distillation columns, pressure reaction vessels and many other applications. Complete sensors may be freely miniaturised; their length can reach 30 m (bendable version without pipe thermowell), with 12 or more sensors installed.



## Bearing temperature sensors

These sensors are used mainly in the power generation industry to measure the temperature of steam and gas turbine bearings.

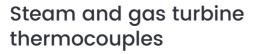
They are resistant to extreme conditions in industrial rotating equipment and their use is critical. Rising temperatures may indicate breakdown of the lubricating oil film. Quick identification of this condition allows machine shutdown and maintenance before catastrophic failure of the bearing itself.





## Tube-Skin thermocouples

Tube-skin thermocouples measure pipe walls temperature in petrochemical, boiler and super-heater installations used in power generation plants. These devices are exceptionally effective and have a wide range of applications.



Wide range of thermocouples available for temperature measurement of bearings, cases and shells. Mosty customized solutions to provide accurate and consistent temperature readings.



#### **Stator Slot RTDs**

We offer sensors in a wide range of versions to choose from. The customer can choose the dimensions he is interested in (also non-standard) and choose the type of cables to suit his needs.

We deliver sensors in temperature class F (155°C) and H (180°C) as an intrinsically safe Exi and increased safety Exe models.









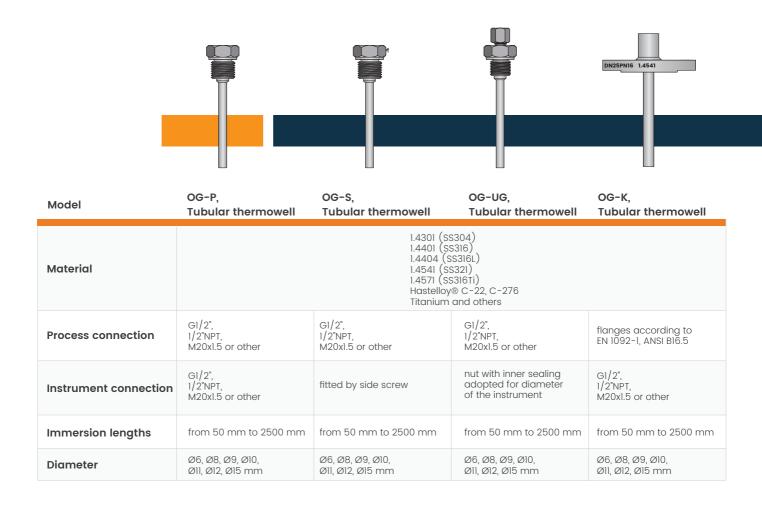


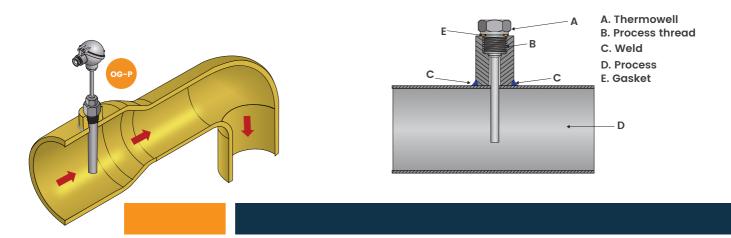
#### **ACCESSORIES**





**OG** serie

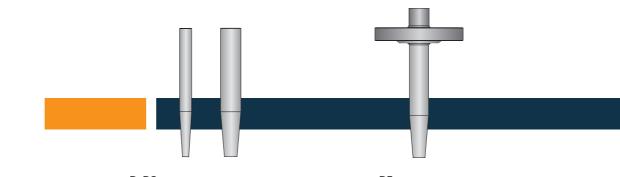




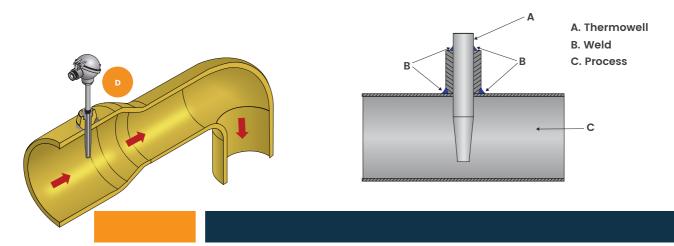


## SOLID MACHINED THERMOWELLS

Drilled (solid machined) D,DS Series



Model	D, DS, Solid machined	DF, Solid machined
Material	1.4401 (SS316) 1.4404 (SS316L) 1.4541 (SS321) 1.4571 (SS316Ti) 1.5415 (16Mo3) 1.7335 (15HM) 1.7380 (10H2M)	1.4401 (SS316) 1.4404 (SS316L) 1.4541 (SS321) 1.4571 (SS316Ti) 1.5415 (16Mo3) 1.7335 (15HM) 1.7380 (10H2M)
Process thread	M14x1.5, M18x1.5, G1/2", 1/2"NPT or other	M14x1.5, M18x1.5, G1/2", 1/2"NPT or other
Process connection	suitable for weld-in	flanges according to EN 1092-1, ANSI B16.5
Diameter	Ø3.5 mm, Ø7 mm or other	Ø3.5 mm, Ø7 mm or other
Standard	DIN 43772 form 4	DIN 43772 form 4F

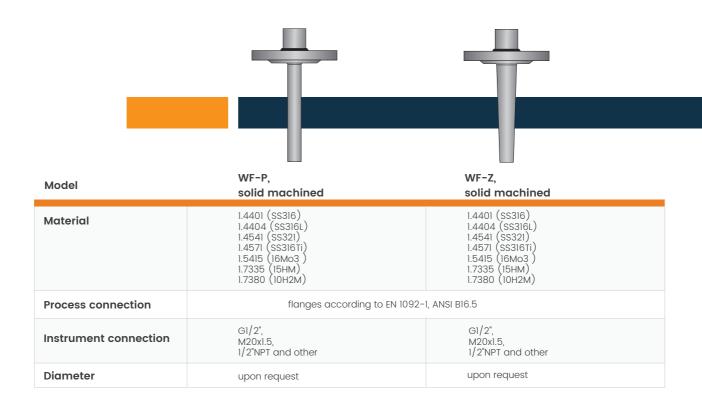


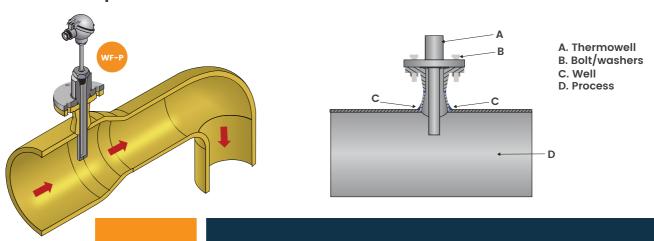
### **ACCESSORIES**



## SOLID MACHINED THERMOWELLS

## Drilled (solid machined) WF Series

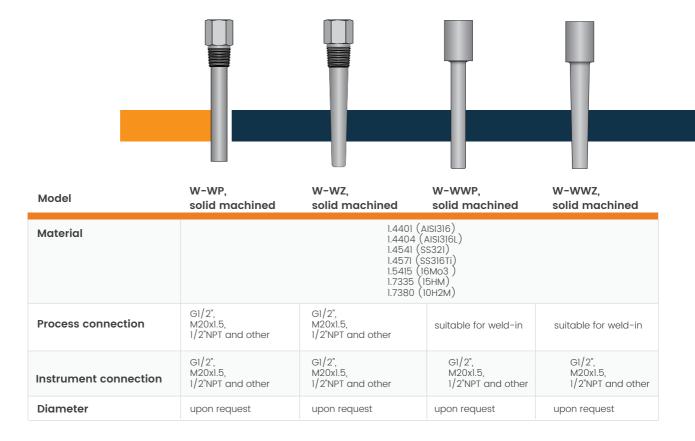


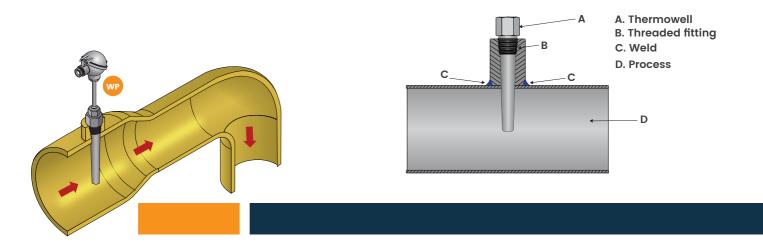




## SOLID MACHINED THERMOWELLS

### Drilled (solid machined) W Series









## **Contact Us**

Contact details.



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Disclaimer:

We are continually improving our products.

As a result, technical information in this document is subject to change.